



Effect of Robot Position Control with Force Information for Cooperative Work between Remote Robot Systems

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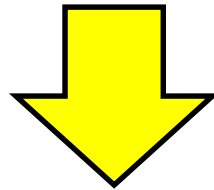
Outline

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Background (1/2)

**Remote robot systems with force feedback
have actively been studied.**

**It is possible for users to feel the shape, softness,
surface smoothness, and weight of a remote object by
using haptic interface device (force feedback).**



**The efficiency and accuracy of cooperative work
are expected to be largely improved.**

Background (2/2)

When information about force is transmitted over a network such as the Internet, which does not guarantee QoS (Quality of Service)

Network delay, delay jitter
and packet loss

- Degradation of QoE (Quality of Experience)
- Instability phenomena

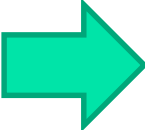
**QoS control and
stabilization control**



Problem

*1 Y. Ishibashi *et al.*, Proc. ICCAR, Apr. 2019.

Previous Study*1

- The robot position control with force information was proposed for cooperative work (*carrying an object together*).
 - The robot position is adjusted to reduce the force applied to the object under the control.
- 
- ✓ The force applied to the object under the control is smaller than that under no control.
 - ✓ The force applied to the object increases as the network delay becomes larger.
 - ✓ The value of position adjustment depends on the length of the carried object.

The optimal value has not be clarified.

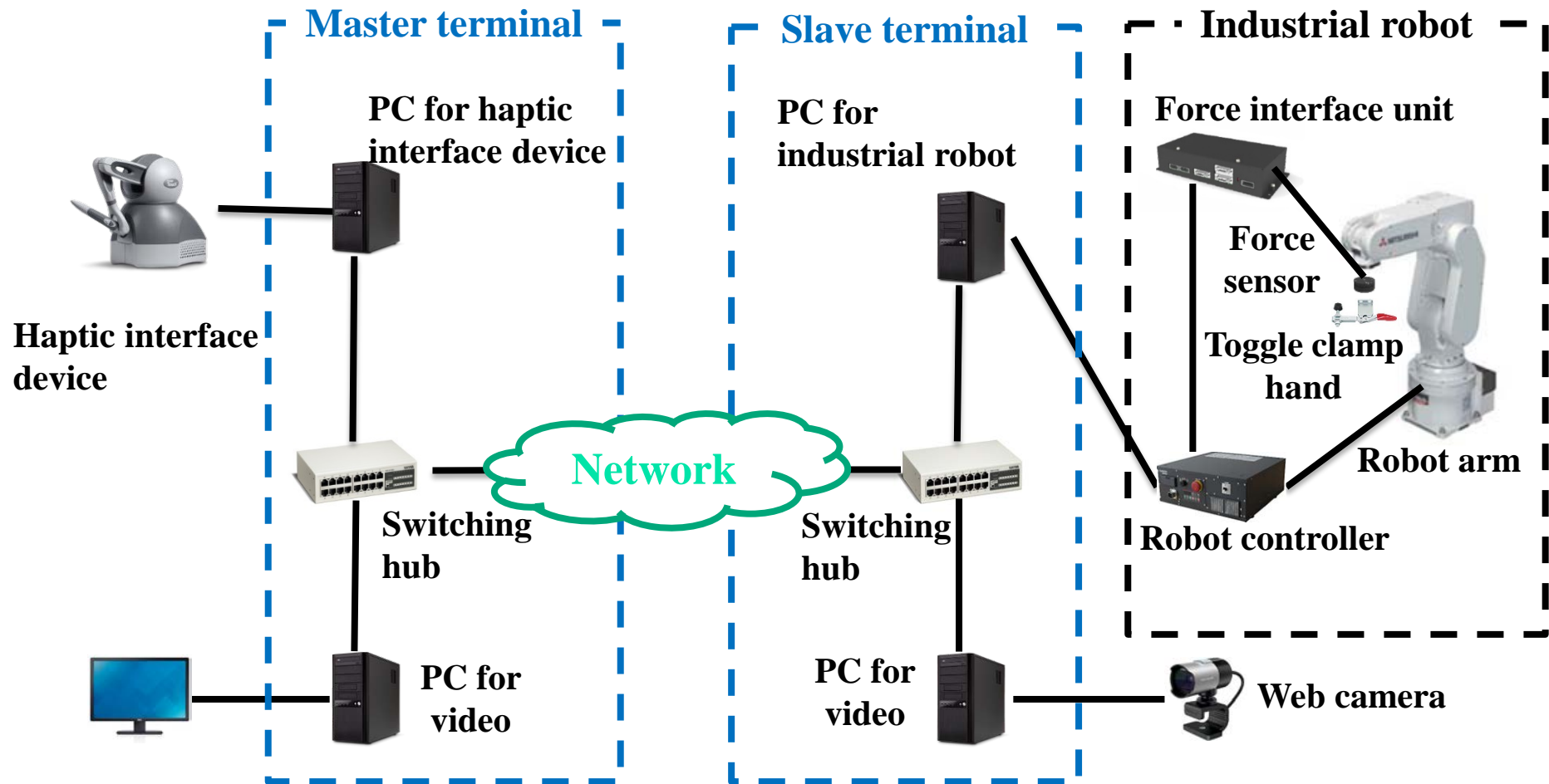


Purpose

This Study

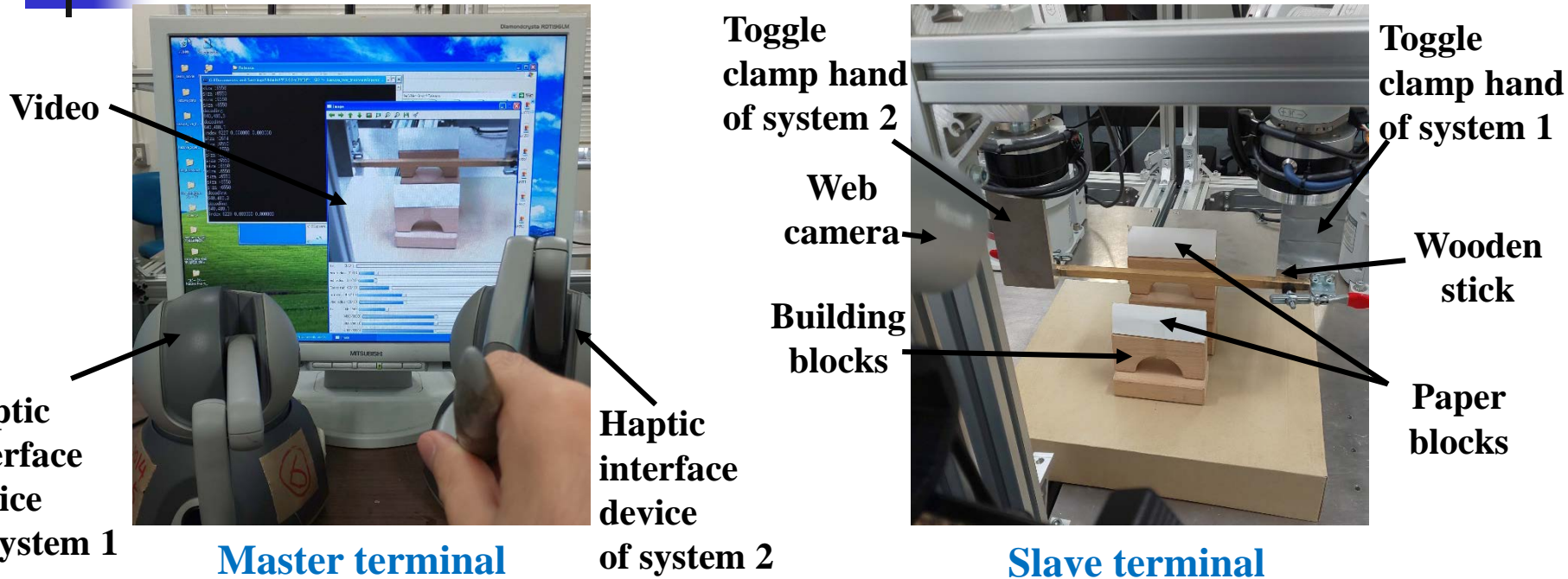
- We enhance the robot position control with force information by analyzing the relation between the length of the object and the force applied to the object.
- We obtain equations for the optimal value of position adjustment for the cooperative work (*carrying the object together*).
- We investigate the influence of network delay on the force applied to the object by experiment.

Remote Robot System with Force Feedback



We use the two systems in our experiment.

Cooperation between Systems



- As cooperative work, we handle work in which the two robot arms carry a wooden stick together.
- To avoid instability phenomena (vibrations), we carry out the stabilization control with filter^{*2} and disable the movement of each robot arm in the left-right direction (y axis) for each system.



Robot Position Control with Force Information*1

*1 Y. Ishibashi *et al.*, Proc. ICCAR, Apr. 2019.

We move the robot arm in the direction where the force applied to the stick is reduced as follows:

$$\widehat{S}_t = S_t + P$$

\widehat{S}_t : New position vector of robot arm at time $t(> 0)$

S_t : Position vector of robot arm calculated by haptic interface device at time $t(> 0)$

P : Vector of position adjustment

Equations of Position Adjustment (1/2)

We move the one robot arm by P , and measure the force applied to the stick*3.

Actual length L of wooden stick	Relations between P and F
30 cm	$P_x = 2.79 \times 10^{-1} F_x$ $P_z = 3.49 \times 10^{-1} F_z$
45 cm	$P_x = 1.03 F_x$ $P_z = 1.25 F_z$
60 cm	$P_x = 1.73 F_x$ $P_z = 2.39 F_z$

$P = (P_x, P_z)$: Movement distance of the robot arm at x and z axes

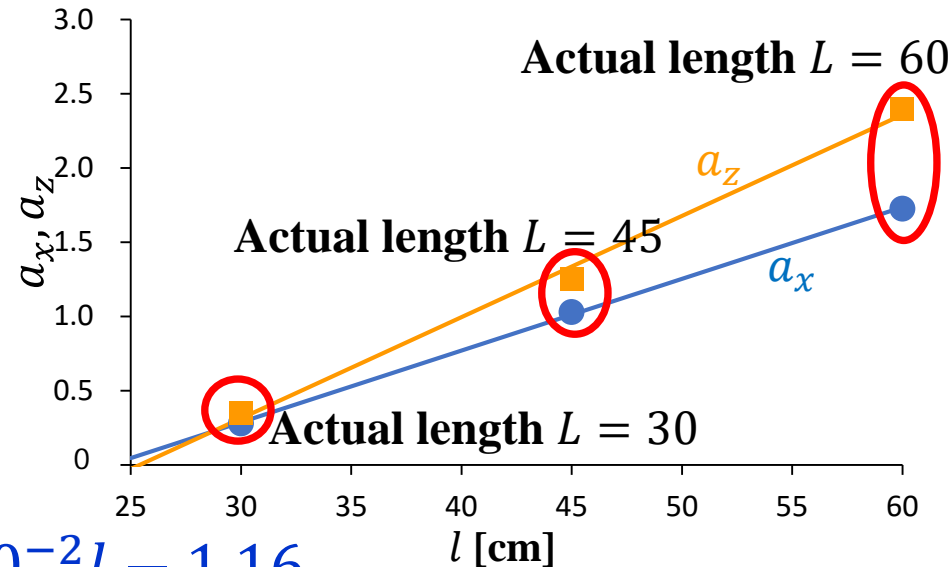
$F = (F_x, F_z)$: Force vector sensed by force sensor at x and z axes

Equations of Position Adjustment (2/2)

Denote P_x and P_z as follows:

$$P_x = a_x F_x, P_z = a_z F_z$$

By regression analysis, the relation between $A = (a_x, a_z)$ and actual length L is obtained.



$$a_x = 4.82 \times 10^{-2}l - 1.16$$

$$a_z = 6.82 \times 10^{-2}l - 1.73$$

l : Length of wooden stick

- By using A , we can obtain the optimal equations (the optimal value of l) between the position and the force for the stick with actual length of L .
- Because a_x and a_z are positive, the value of l should be larger than 25 cm.

The optimal value of l may not be equal to the actual length L .

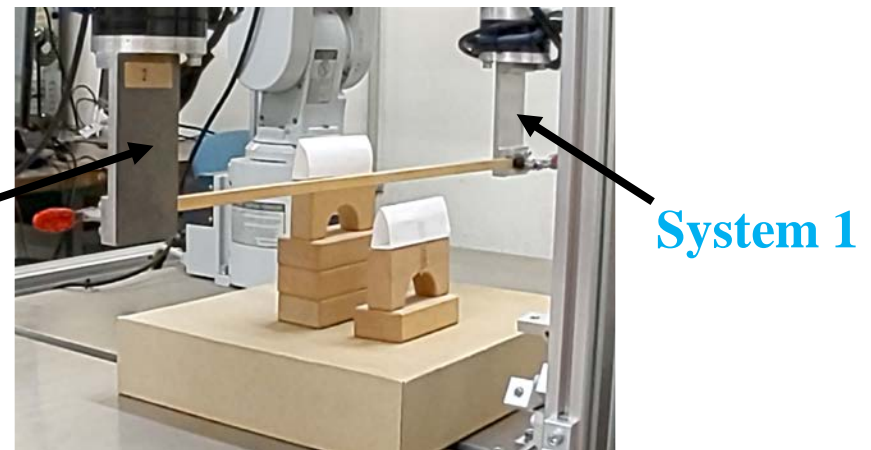
Experiment Method (1/4)

- One system (*system 1*) was operated **automatically** and the other system (*system 2*) was operated **manually** by a user.
- The robot arm of **system 1** was moved at a constant speed.
- The robot arm of **system 2** was operated to follow that of **system 1**.

Haptic interface devices



Robot arms





Experiment Method (2/4)

- The robot position control with force information was carried out in **system 2** which was operated manually by a user.
- The constant delay (*additional delay*) was added to each packet transferred between the master and slave terminals of each system by using a network emulator.
 - ✓ The additional delay : 0 ms, 200 ms, 400 ms
- Used wooden sticks : $L = 30$ cm
 - $L = 45$ cm
 - $L = 60$ cm



Experiment Method (3/4)

- We investigated the minimum value of l (l_{min}) when instability phenomena occurred.

Actual length of stick L	l_{min} when instability phenomena occurred
30 cm	60 cm
45 cm	100 cm
60 cm	160 cm

- The value of l was selected from among values larger than or equal 30 cm and less than l_{min} .

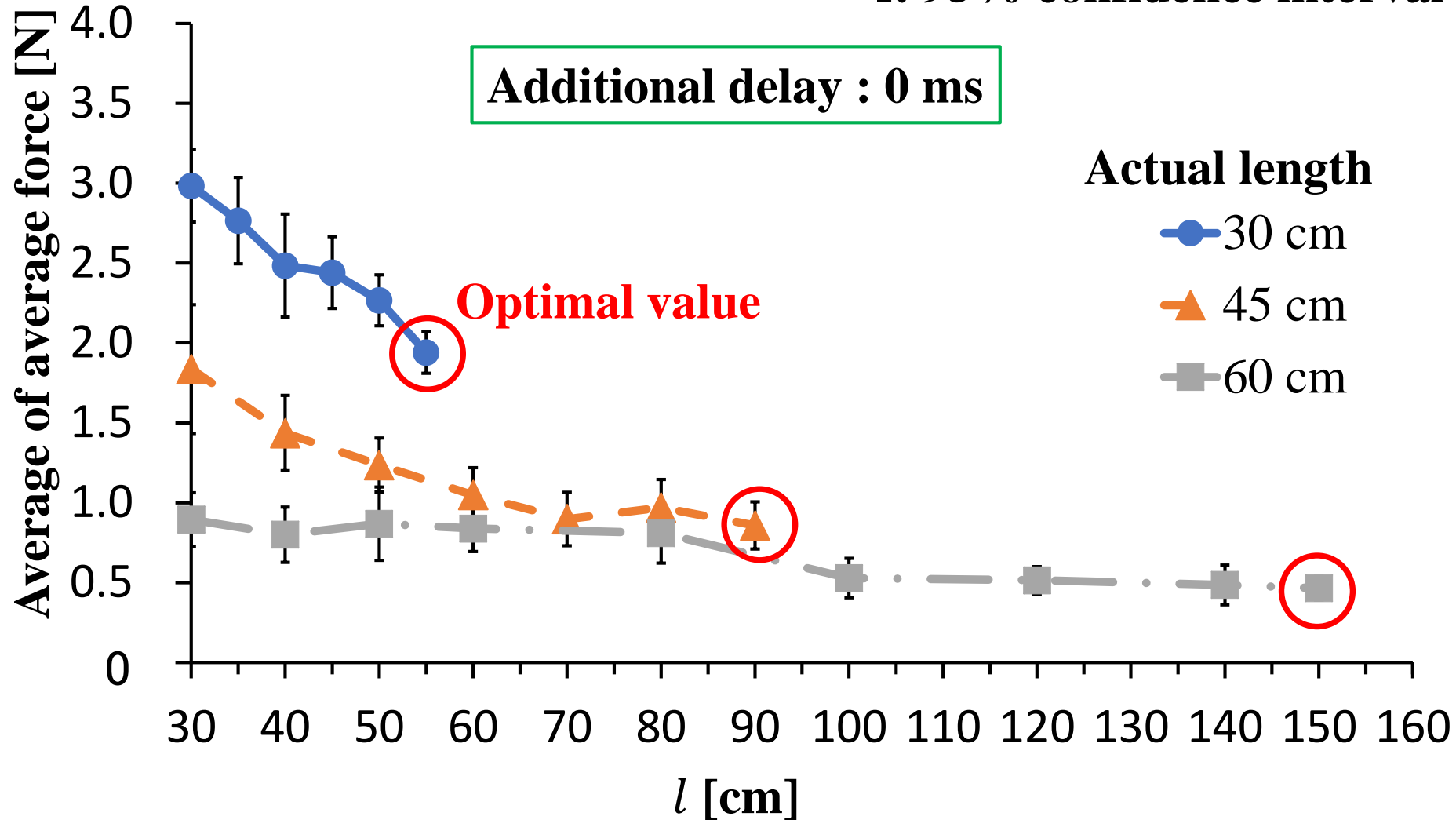


Experiment Method (4/4)

- For each stick, the combinations of the additional delay and the value of l were changed in random order, and the work was performed 10 times.
- We measured the force applied to the stick during the work and obtained the average of the 10 times (called *the average of average force*).

Experimental Results

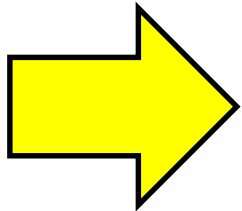
I: 95% confidence interval



Conclusion and Future Study

Conclusion

- We investigated the optimal value of position adjustment in the robot position control with force information for cooperative work between the remote robot systems.
- One system was operated automatically and the other system which carried out the robot position control with force information was operated manually by a user.



The optimal value depends on the actual length, and hardly depends on the network delay.

Future Study

Apply the robot position control with force information to both systems