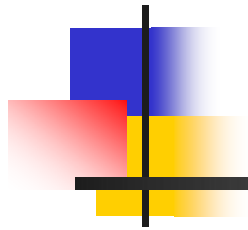


Comparison of Cooperative Work between Humans and Robots in Remote Robot Systems with Force Feedback

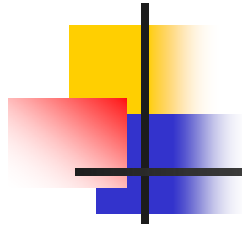


**Luozhang Li¹, Yutaka Ishibashi¹,
Pingguo Huang², Yuichiro Tateiwa¹**

¹Nagoya Institute of Technology

²Gifu Shotoku Gakuen University

IEICE General Conference March 9, 2021



Outline

- **Background**
- **Previous Work**
- **Remote Robot Systems with Force Feedback**
- **Robot Position Control with Force Information**
- **Stabilization Control With Filters**
- **Experiment Method**
- **Experimental Results**
- **Conclusion and Future Work**



Background (1/2)

- Remote robot systems with force feedback have been attracting attention



Users remotely operate robot arms having force sensors by using haptic interface devices.

- Various types of collaborative work are possible by using multiple systems

It is possible for users to perceive the shape, weight, and softness of a remote object with force feedback.



The efficiency and accuracy of work are expected to be improved largely.

Background (2/2)

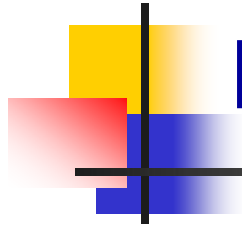
When force information is transmitted over the Internet, which does not guarantee QoS (Quality of Service)

**Network delay, delay jitter
and packet loss**

**QoE (Quality of Experience)
degradation**

Instability phenomena


- ◆ Stabilization control
- ◆ QoS control



Previous Work

^{*1} L. Li *et al.*, ITE 70th Anniversary Convention, Dec. 2020.

The effects of the stabilization control and QoS control on cooperative work (carrying a wooden stick together) between two remote robot systems with force feedback were investigated.^{*1}

- 
- **Need to make a comparison of cooperative work not only between robot and robot, but also between human and robot.**

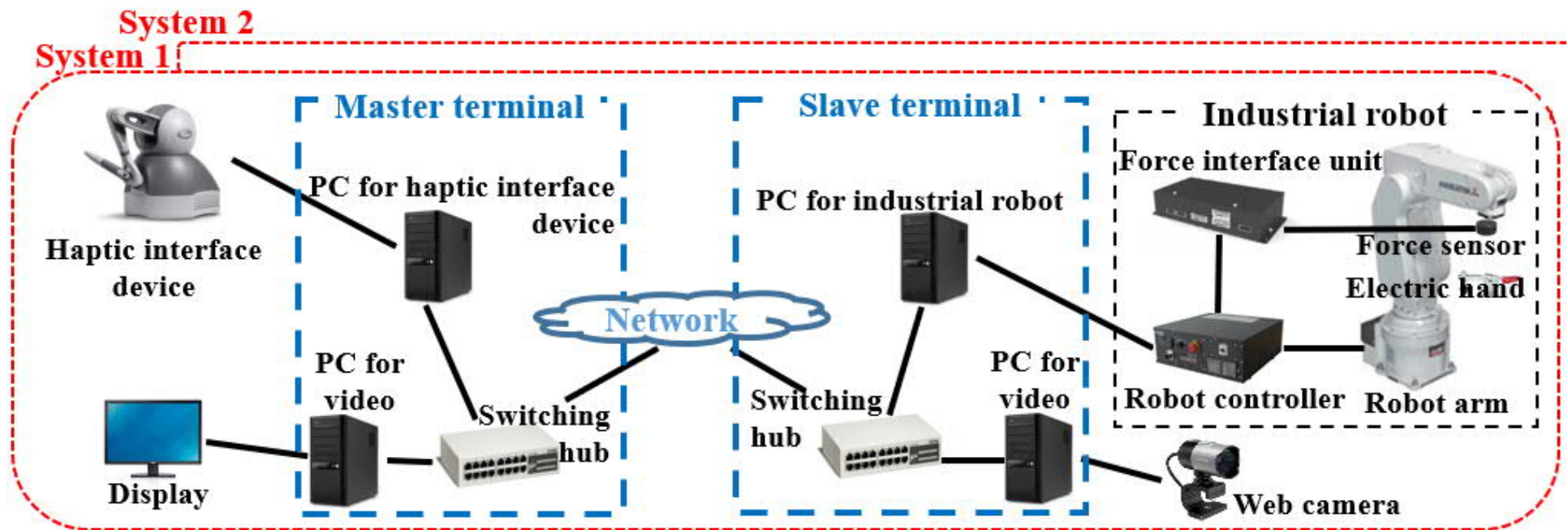


This Work

We carry out hand delivery as cooperative work between human and robot in two remote robot systems with force feedback in the following two cases.

- ✓ **Robot-robot case:** Two robot arms conduct the work.
- ✓ **Human-robot case:** A human and a robot arm conduct the work.

Remote Robot Systems with Force Feedback





Calculation Method of Position

Position of robot

$$\mathbf{S}_t = \begin{cases} \mathbf{M}_{t-1} + \mathbf{V}_{t-1} & (\text{if } |\mathbf{V}_{t-1}| \leq V_{\max}) \\ \mathbf{M}_{t-1} + V_{\max} \frac{\mathbf{V}_{t-1}}{|\mathbf{V}_{t-1}|} & (\text{otherwise}) \end{cases}$$

\mathbf{S}_t : Position vector of industrial robot at time t

\mathbf{M}_t : Position vector of haptic interface device at time t

\mathbf{V}_t : Velocity vector of industrial robot

V_{\max} : Maximum velocity of industrial robot (5mm/ms)



Robot Position Control Using Force Information^{*2} (1/2)

^{*2} S. Ishikawa *et al.*, Proc.WSCE, Dec. 2019.

We move the robot arm in the direction where the force applied to the stick is reduced as follows:

$$\widehat{\mathbf{S}}_t = \mathbf{S}_t + \mathbf{P}$$

$\widehat{\mathbf{S}}_t$: New position vector of robot arm at time t (> 0)

\mathbf{S}_t : Position vector of robot arm calculated by haptic interface device at time t (> 0)

\mathbf{P} : Position adjustment vector



Robot Position Control Using Force Information (2/2)

*2 S. Ishikawa *et al.*, Proc. WSCE, Dec. 2019.

*3 Q. Qian *et al.*, Proc. ICC, Dec. 2018.

When a wooden stick is held by two robot arms, we move the one robot arm by P , and measure the force applied to the stick.^{*3}

$$P_x = a_x F_x$$

P_x : Movement distance of the robot arm at x axis

F_x : Force vector sensed by force sensor at x axis

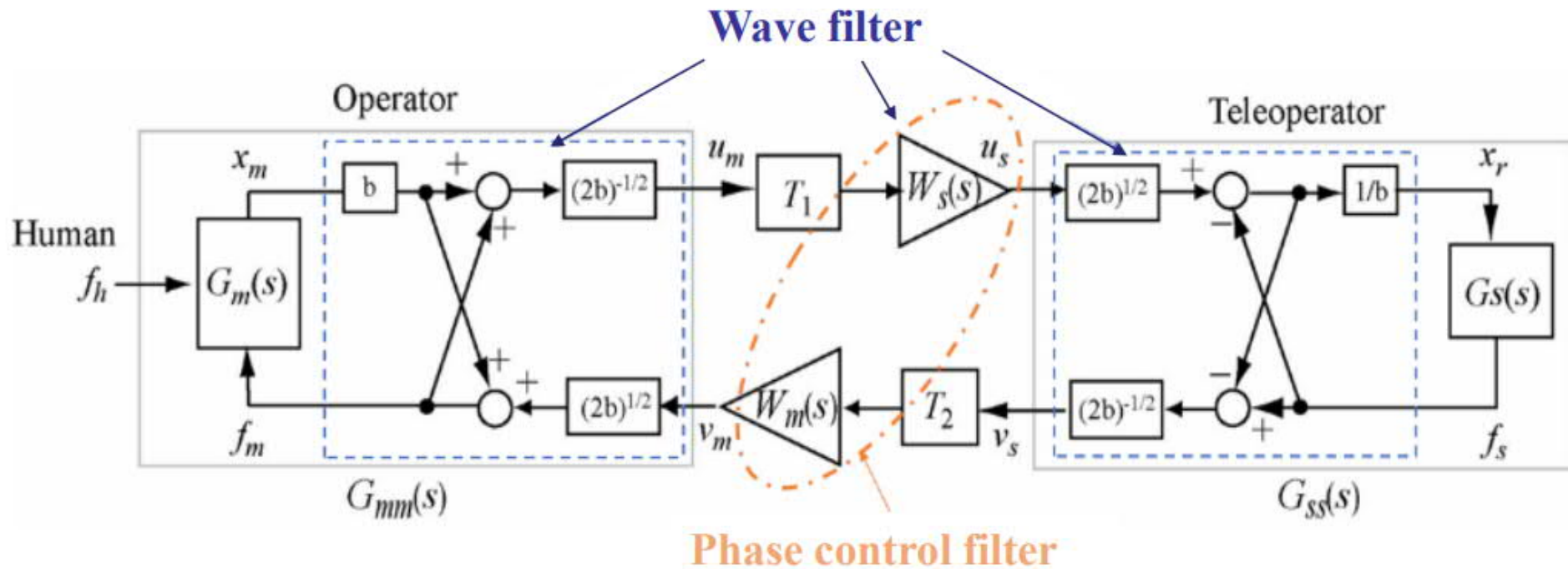
a_x : Function of length l of the wooden stick^{*2}

$$a_x = 4.82 \times 10^{-2} l - 1.16$$

We can calculate the difference in the position vector between the two robot arms from the force applied to the stick with length of l [cm].

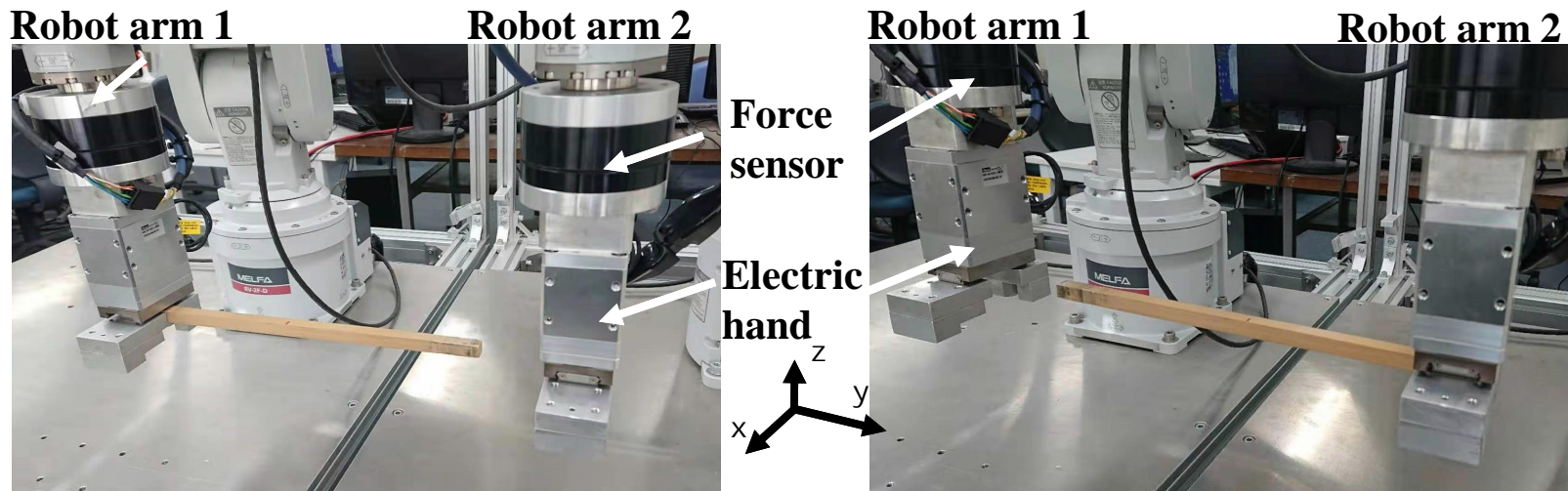
Stabilization Control with Filters^{*3}

^{*3} P. Huang *et al.*, IJCNS, vol. 12, no. 7, pp. 99-111, July 2019.



Experiment Method (1/5)

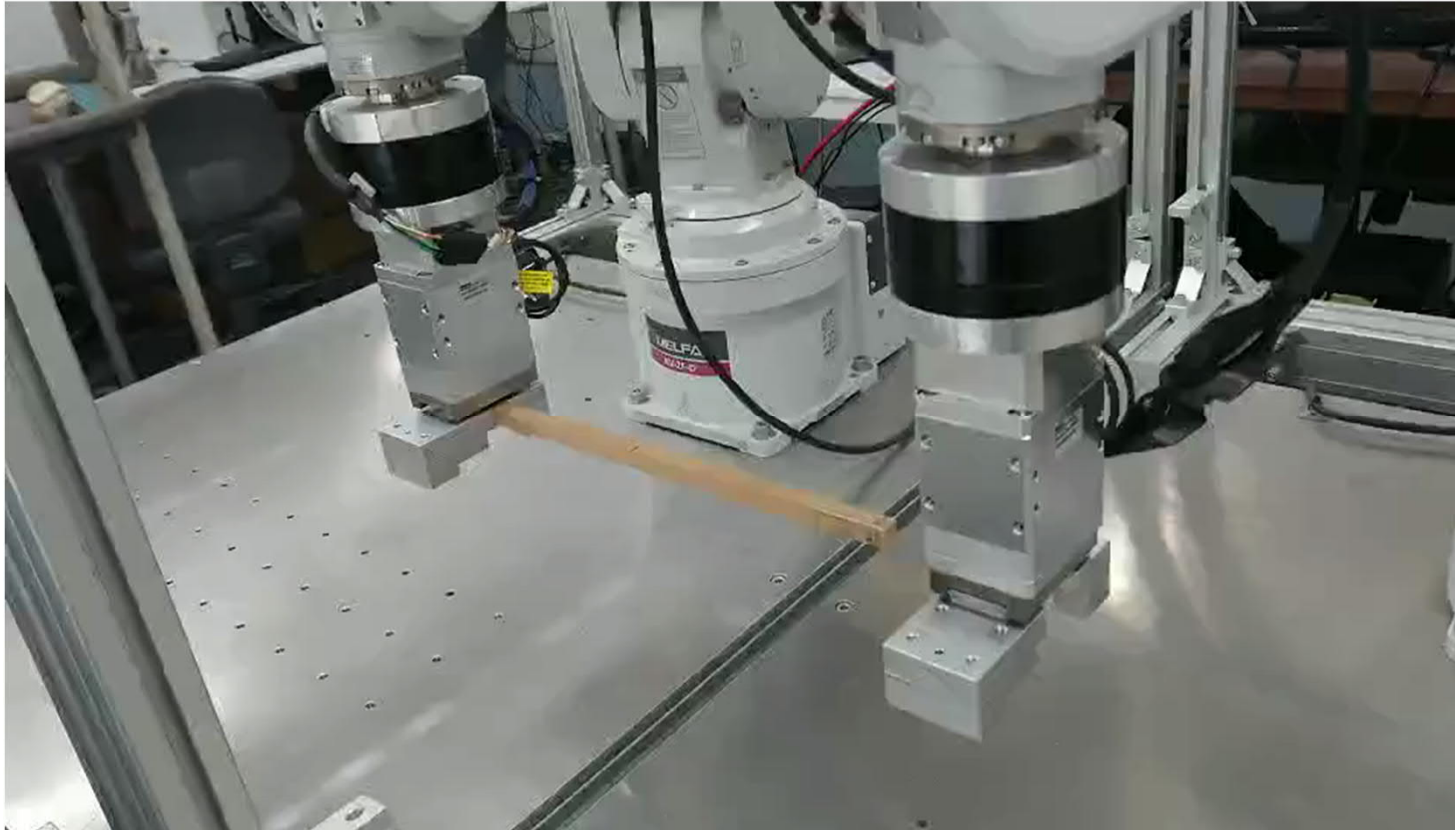
- Two types of cooperative work
 - ✓ **Work A:** Robot arm 1 *passes* a wooden stick to robot arm 2 or a reacher which is held by a human.
 - ✓ **Work B:** Robot arm 1 *receives* the stick from robot arm 2 or a reacher which is held by a human.
- Wooden stick: 1 cm × 1 cm × 30 cm (height × width × length)



Work A

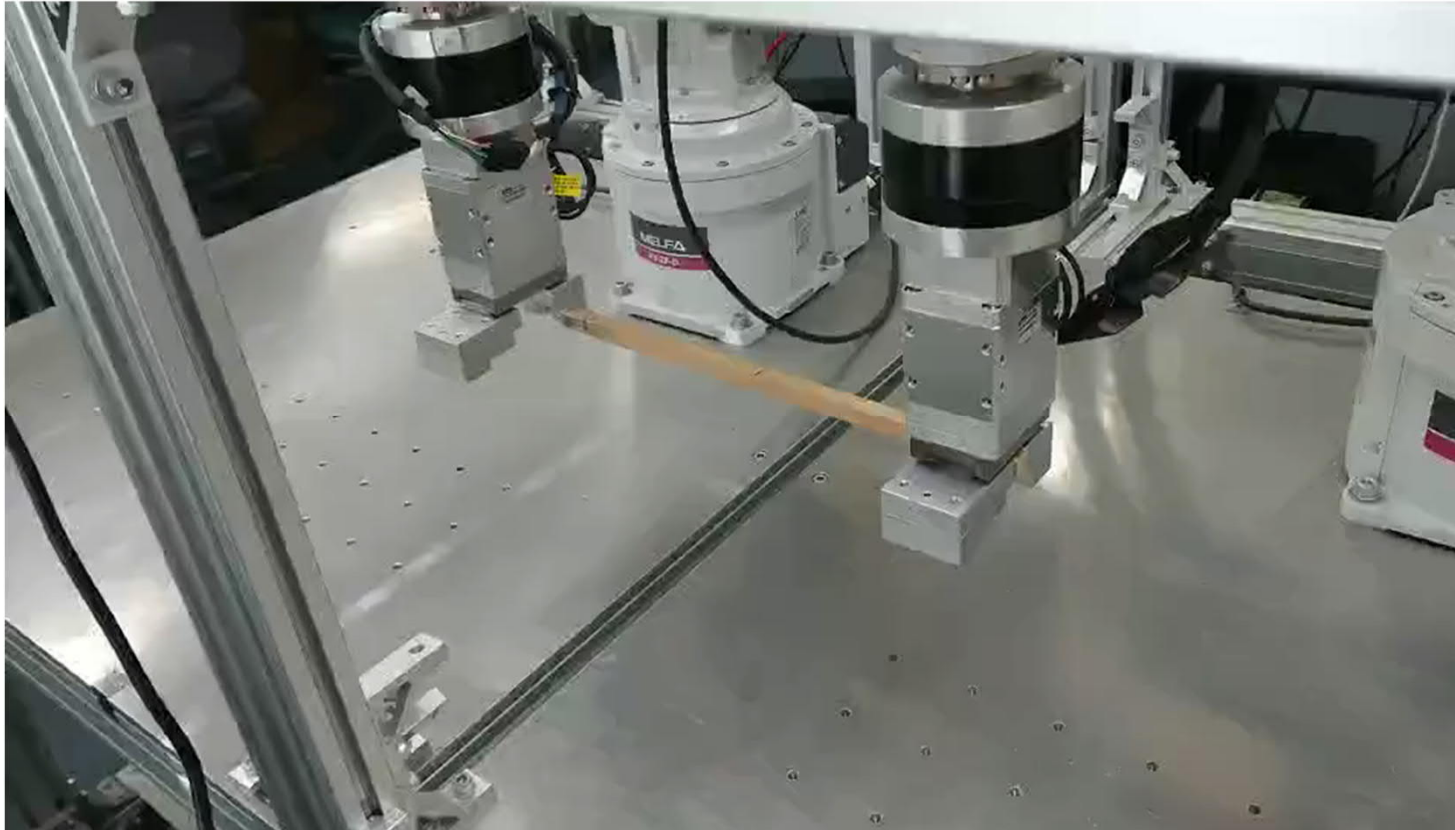
Work B

Experiment Method (2/5)



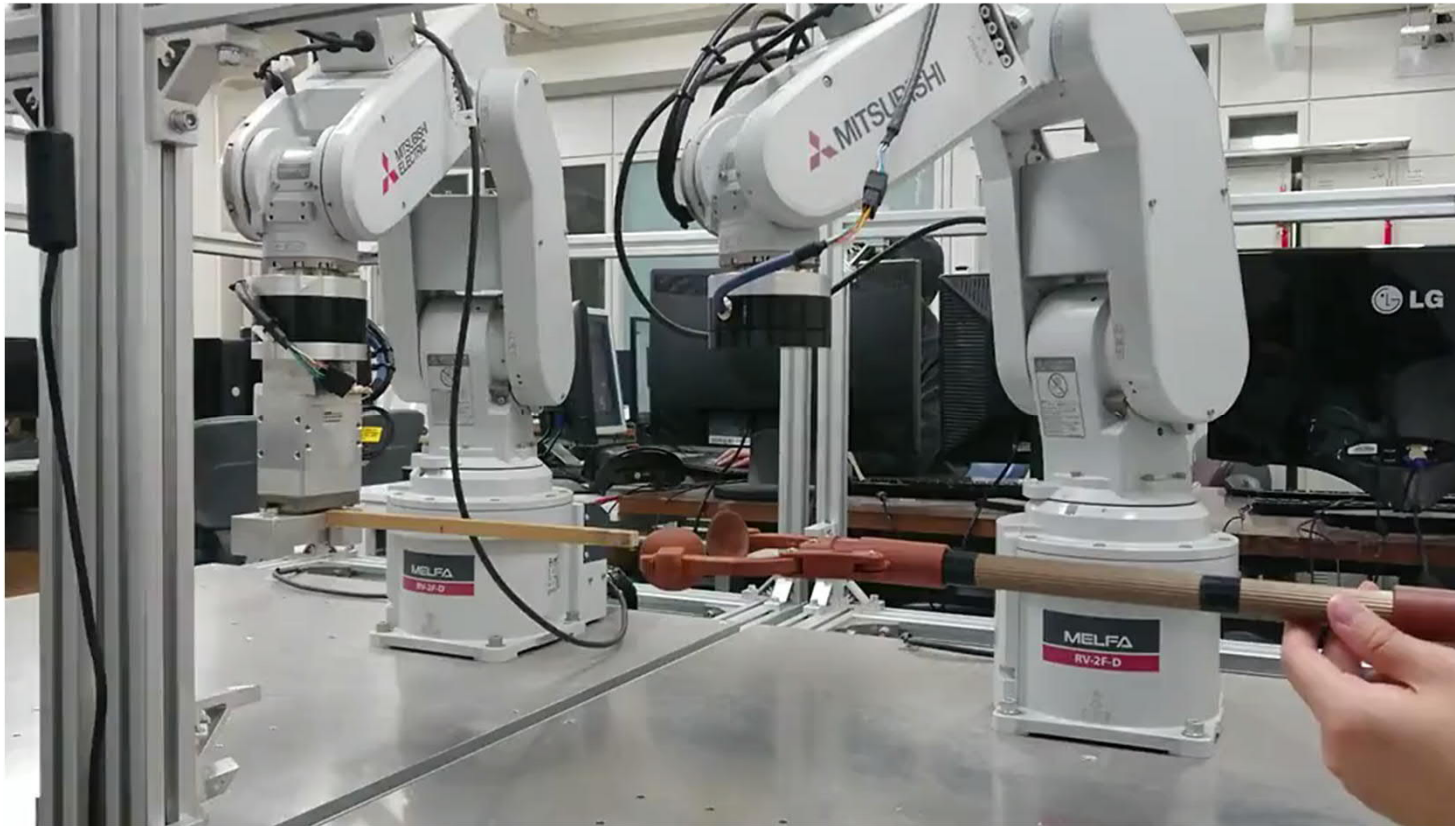
Work A (robot-robot case)

Experiment Method (3/5)



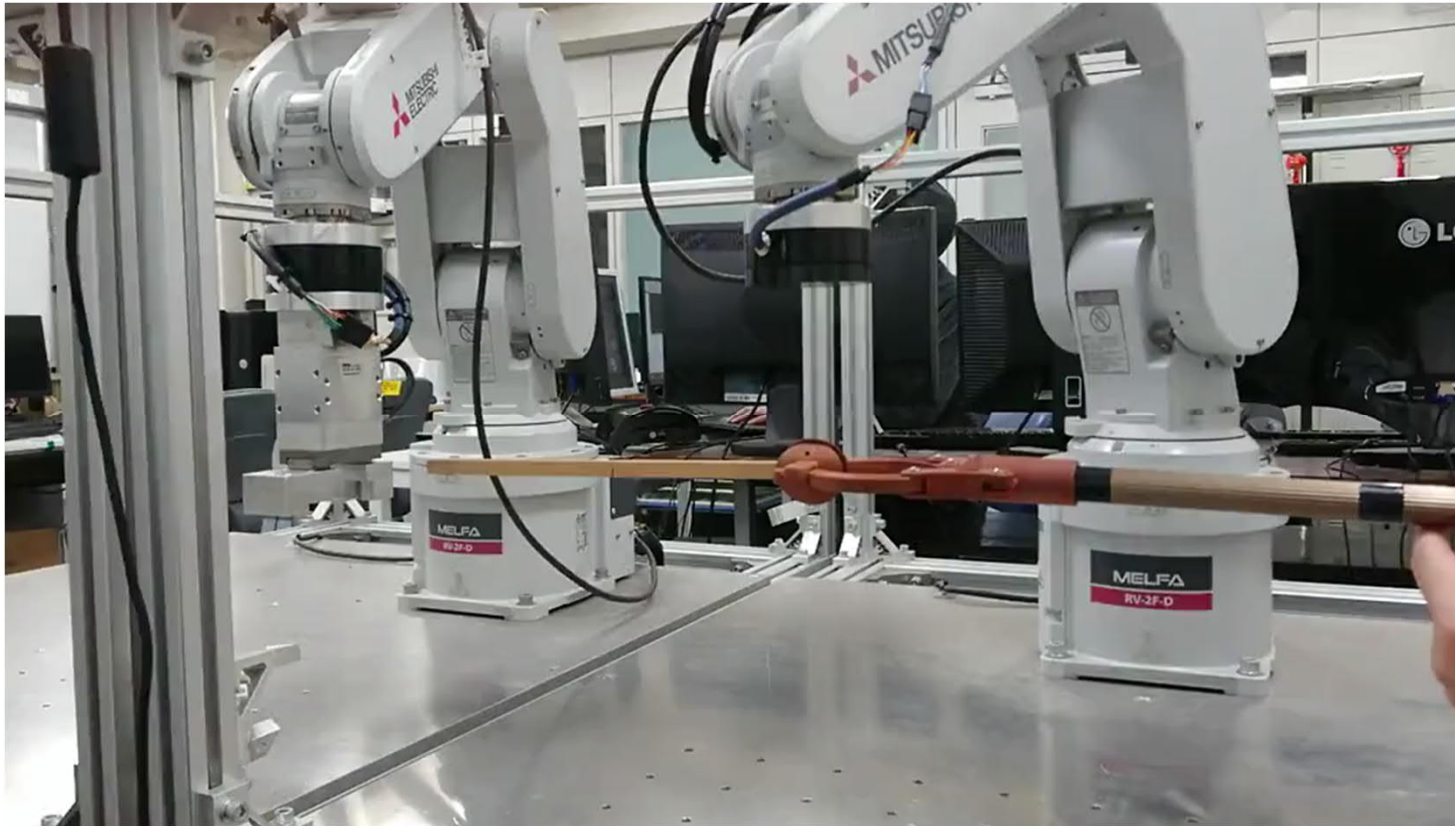
Work B (robot-robot case)

Experiment Method (4/5)

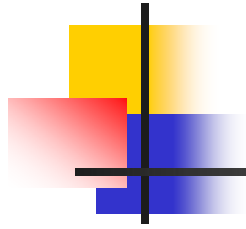


Work A (human-robot case)

Experiment Method (5/5)



Work B (human-robot case)



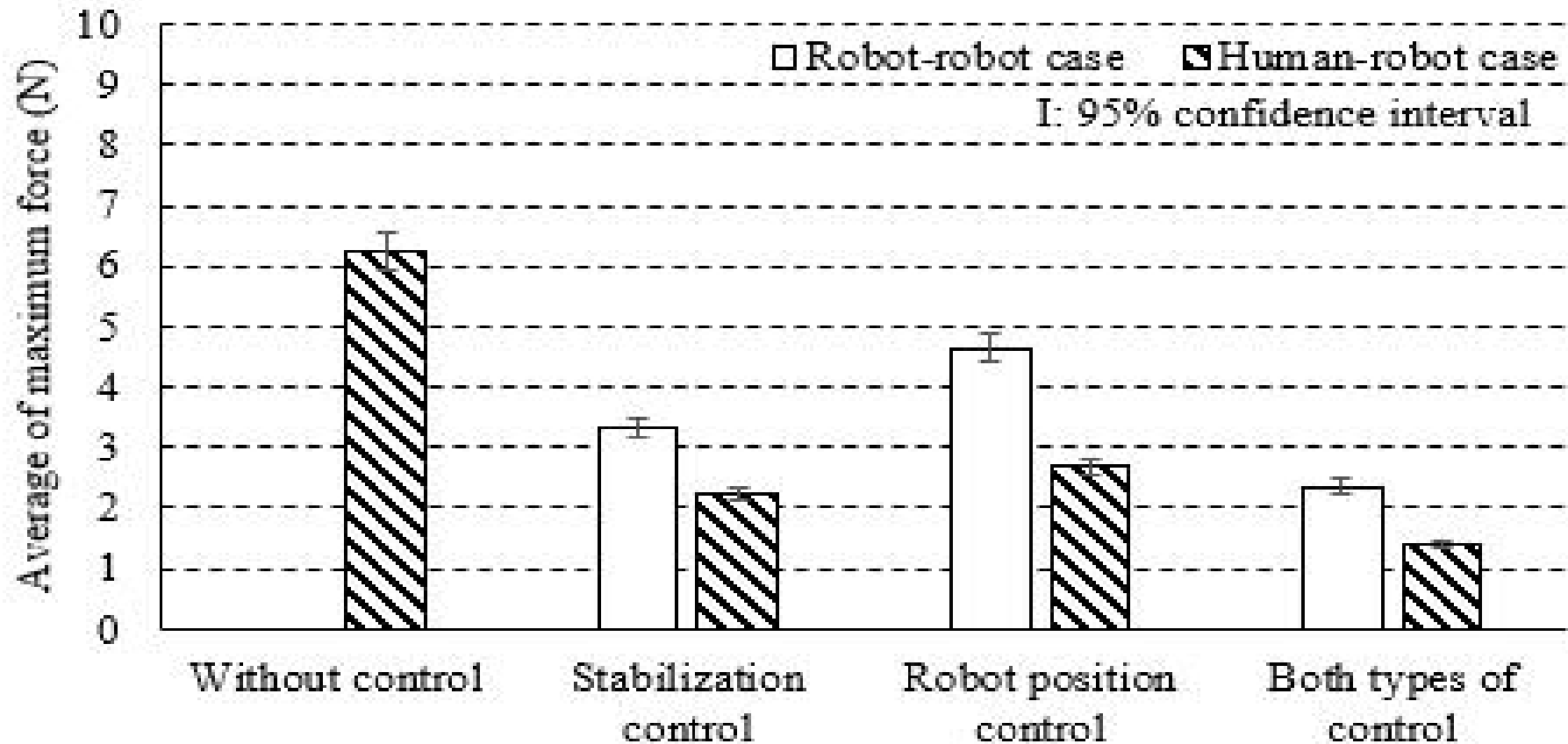
Experiment Method

▪ **The experiment was divided into the following four types according to which types of control were performed:**

- ① **Without control**
- ② **Only stabilization control**
- ③ **Only robot position control**
- ④ **Both types of control**

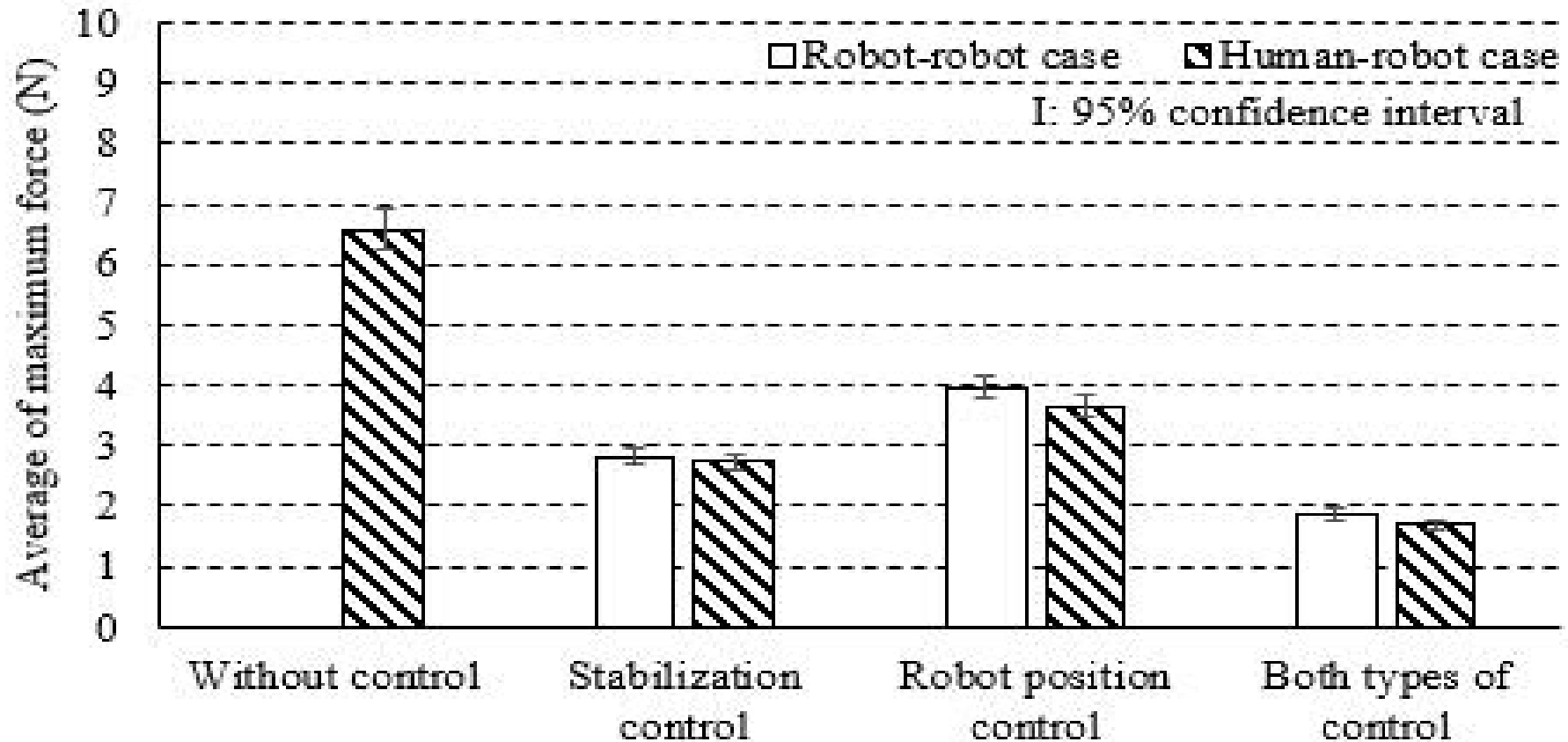
▪ **We measured the force applied to the wooden stick.**

Experimental Results (1/4)



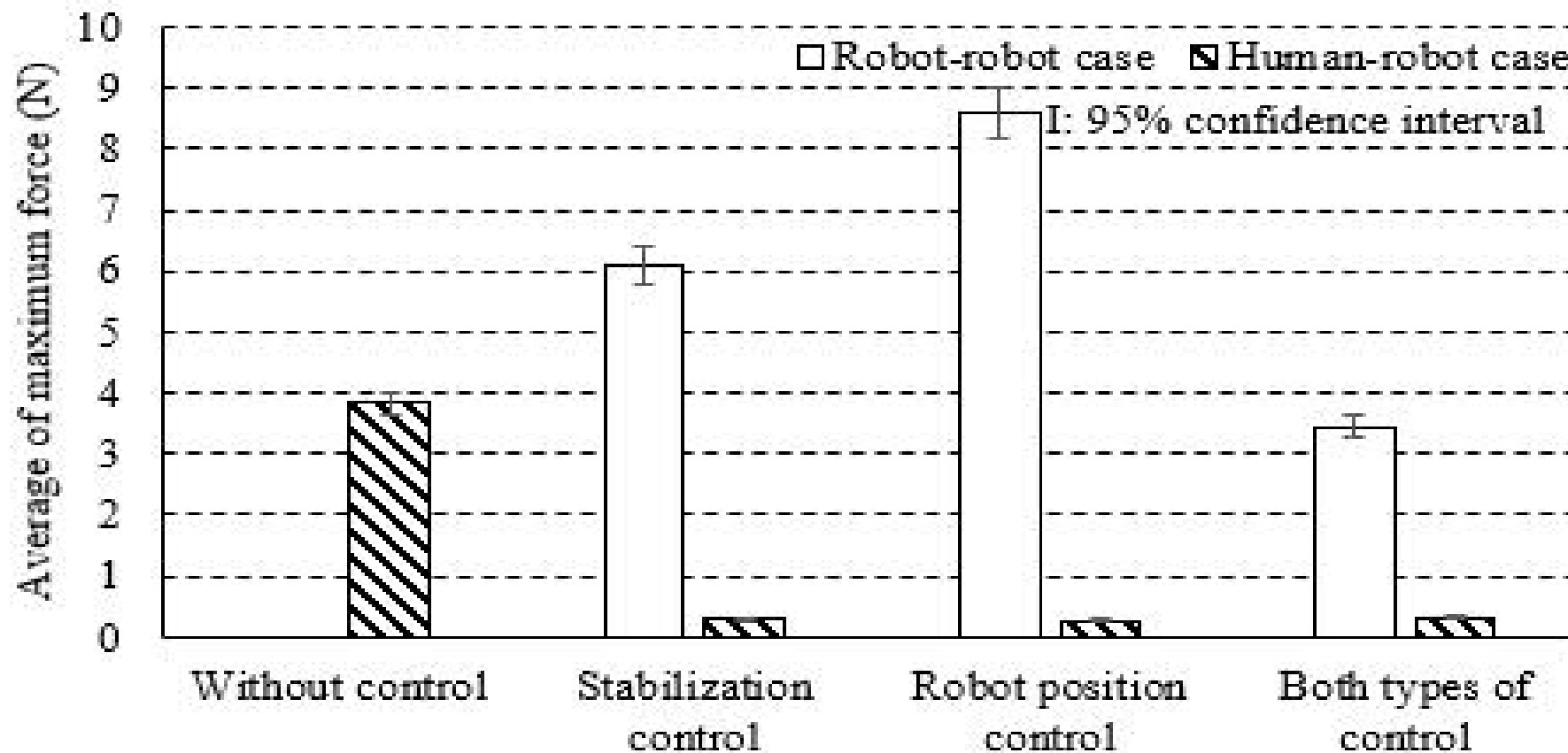
Work A (y-axis direction)

Experimental Results (2/4)



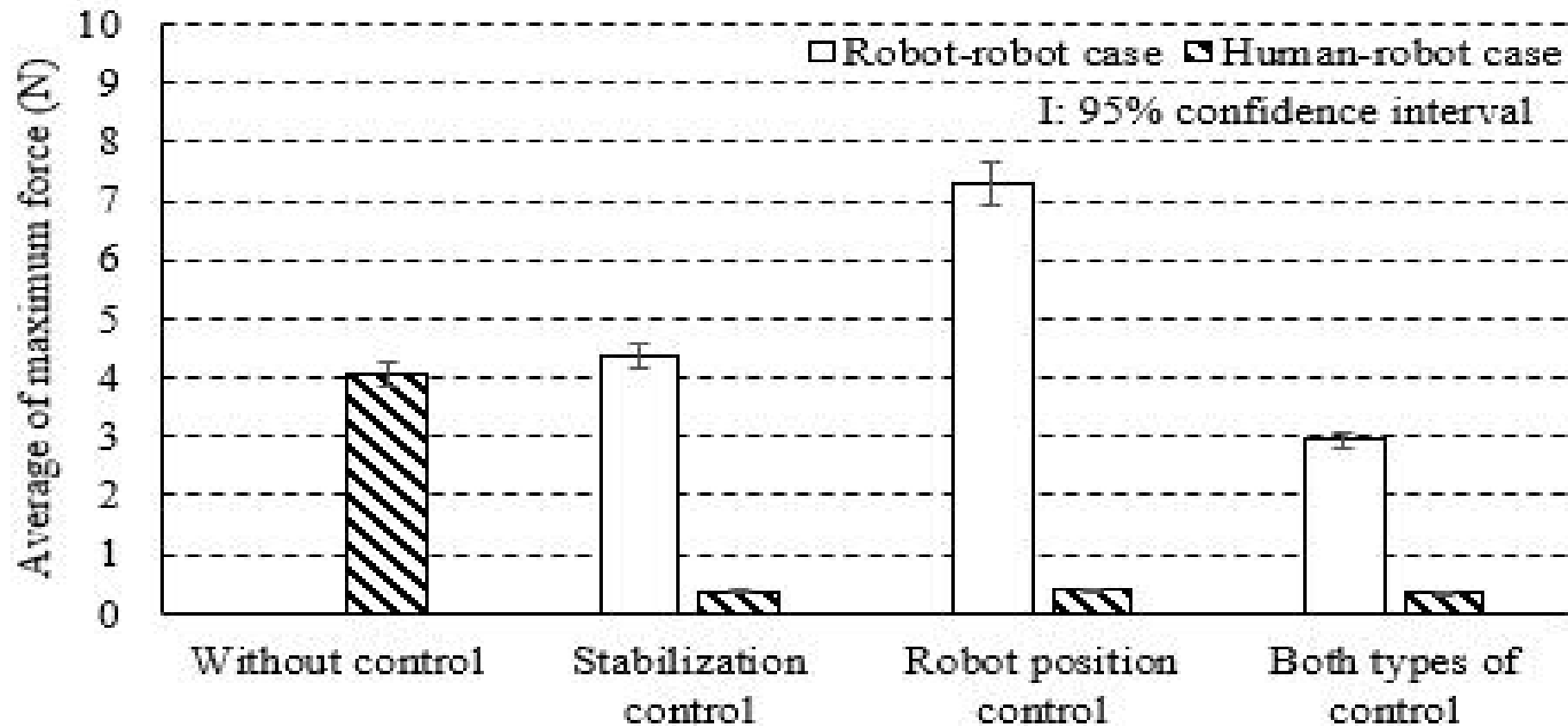
Work B (y-axis direction)

Experimental Results (3/4)

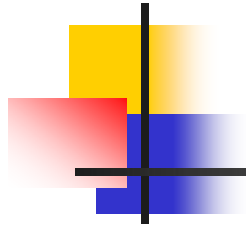


Work A (*x*-axis direction)

Experimental Results (4/4)



Work B (x-axis direction)

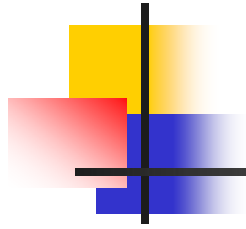


Conclusion

- We compared the efficiency of hand delivery between the human-robot and robot-robot cases in the remote robot systems with force feedback by experiment.
- We compared the effects of the stabilization control by filters and the robot position control using force information.



- ✓ Human-robot case is superior to the robot-robot case.
- ✓ Both types of control should be carried out together.



Future Work

- **Reducing the average of maximum force in the robot-robot case to that in the human-robot case.**
- **Dealing with the cooperative work while the robot arms are moving.**