# **Effect of Neural Network at Server on Robot Position Control Using Force Information**

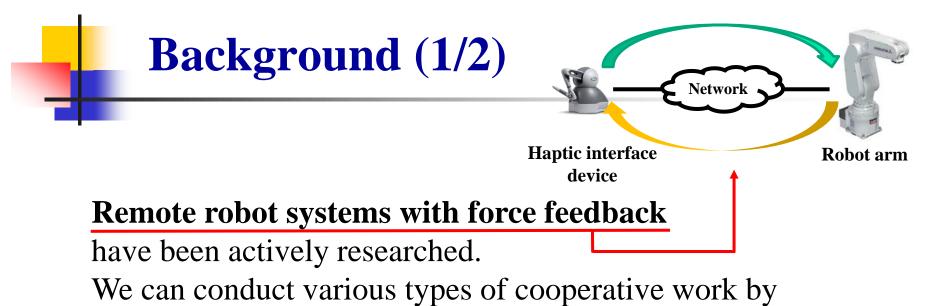
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#### Outline

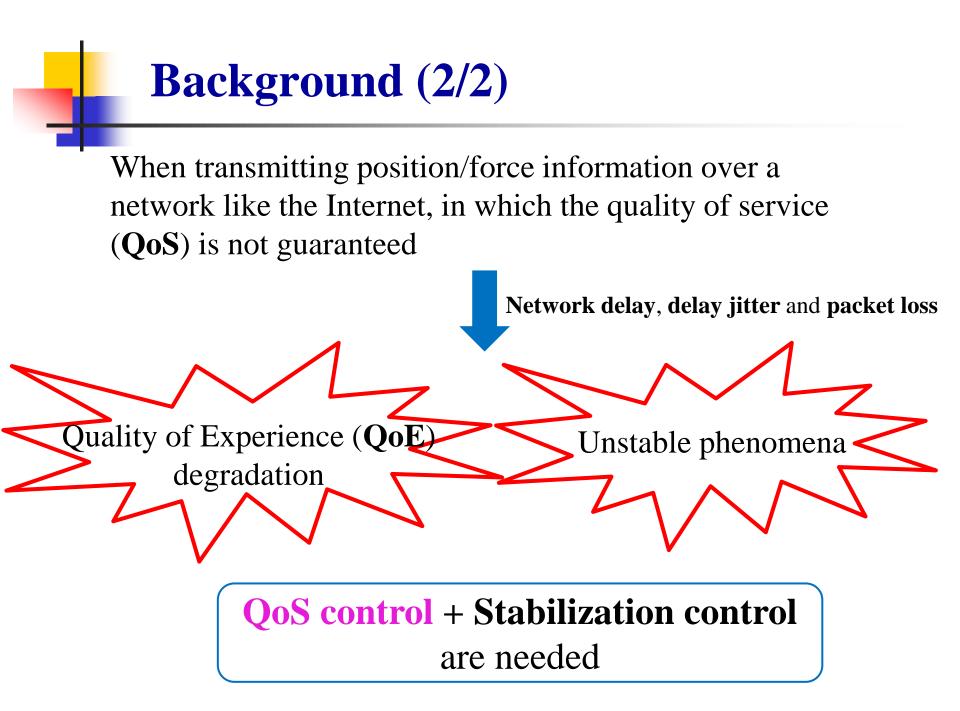
- Background
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- Remote Robot Systems with Force Feedback
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using remote robot systems.

It is possible for users to perceive shapes, weights, and softness of remote objects hit/touched by robots through haptic interface devices (i.e., force feedback).

The efficiency and accuracy of the cooperative work can be expected to improve.



## **Previous Work (1/2)**<sub>\*1</sub>

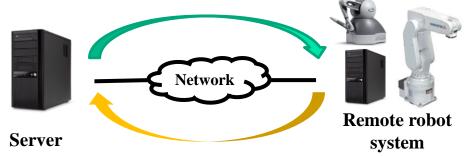
- \*1 S. Ishikawa *et al.*, WSCE, pp. 210-2014, Dec. 2019.
- Applied robot position control using force information<sup>\*1</sup> to a remote robot system for stable cooperative work (*carrying an object together*).

The position of the robot arm is finely adjusted to reduce the force acting on the object.

- ✓ The control can help the system to carry the object smoothly without large force.
- ✓ There are the optimal adjustment value for each object length.
- $\checkmark$  The value depend on the characteristics of the object.

## **Previous Work (2/2)**

It is important to take account of **various factors** such as object material, object length, velocity, and task contents to further enhance the efficiency of the control.



By sending **above information** to a **server** (or cloud) which analyzes and calculates **the optimal adjusted value**, high-efficient QoS control can be achieved.

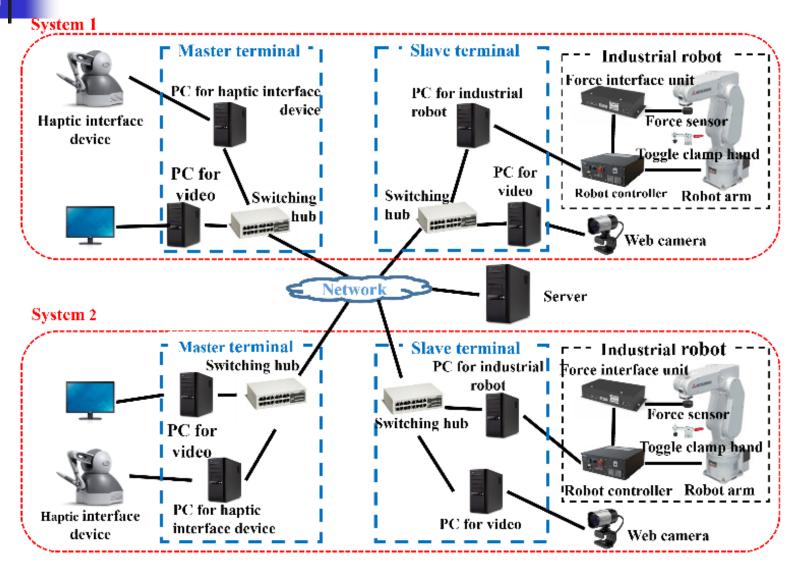
Leveraging AI technology such as neural network is believed to enable even higher precision control. No experiments are conducted.

# Purpose



We explore the effectiveness of employing a neural network at a server for the QoS control in the remote robot systems with force feedback and investigate the influence of network delay on the control through experiments.

## **Remote Robot Systems** with Force Feedback



Configuration of two remote robot systems with force feedback

# **Robot Position Control Using Force Information (1/2)**

$$\widehat{S}_t = S_t + \underline{P}$$

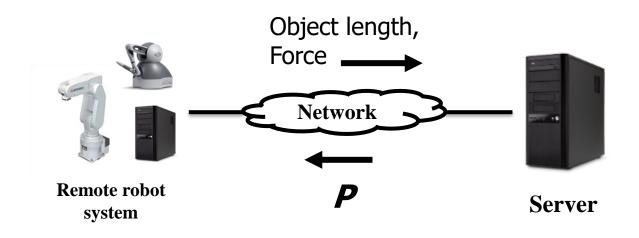
adjust the position so that the force applied to the object becomes smaller

$$P = (4.82 \times 10^{-2} l_{opt} - 1.16)F$$

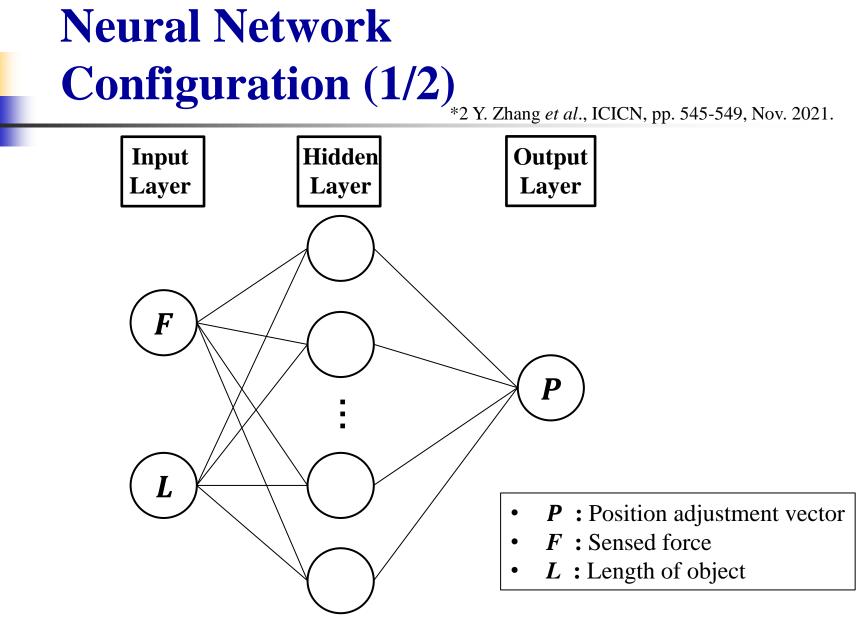
- $\widehat{S}_t$ : Estimated position vector of industrial robot at time  $t \ (t \ge 1)$
- $S_t$ : Position vector of industrial robot at time t
- **P** : Position adjustment vector
- **F** : Sensed force
- $l_{opt}$ : Variable depending on length of object

#### The above calculation is performed at the server.

# **Robot Position Control Using Force Information (2/2)**



- Each remote robot systems sends values of **object length** and **force**.
- The server calculates and sends back the *P* value using a neural network.



The number of neurons in the Hidden Layer is set to 25. \*2

# Neural Network Configuration (2/2)

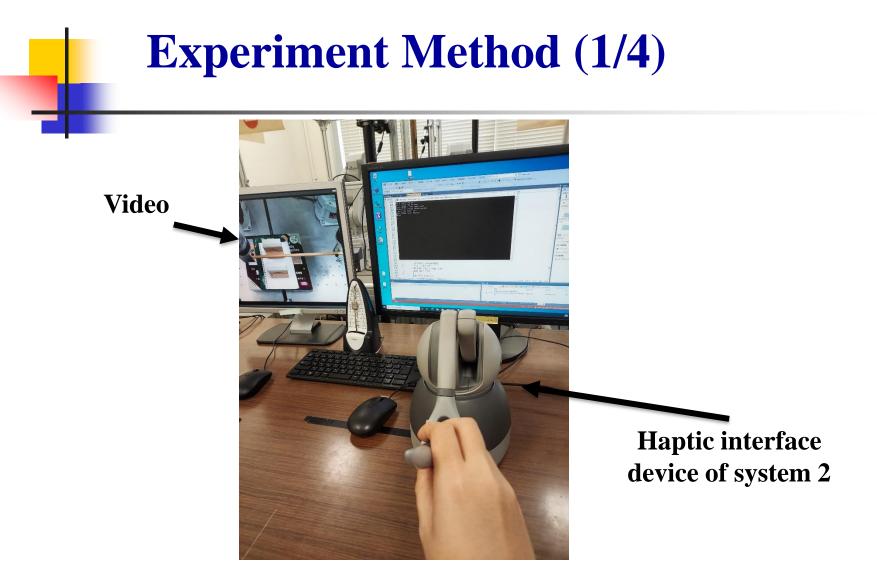
Training Data and Validation Data for neural network

	$F_{x}$ (N)	<i>L</i> (cm)	l <sub>opt</sub> (cm)	$P_{\chi}$ (mm)
Training Data	-6~6	30	55	Calculated by equation.
		40	76	
		60	150	
Validation Data		45		
$F_{x}$ : $F$ in $x$ -axis direction				

 $F_x$ : F in x-axis direction  $P_x$ : P in x-axis direction

The force  $F_x$  in the training data spans from -6 N to 6 N. The values of  $P_x$  is obtained from the equation.

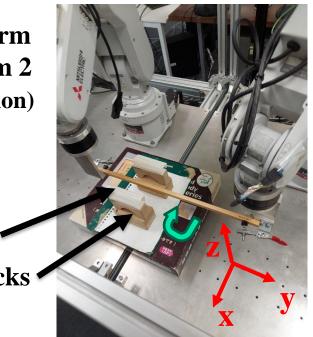
The length of 45 cm is used for the experiment.



A single user operated a haptic interface device with his/her hand while watching video.

### **Experiment Method (2/4)**

Robot arm of system 2 (Human operation)



Robot arm of system 1 (Automatically operation)

- The user moved the stick toward the paper blocks to be touched while keeping the robot arms parallel to each other.
- To move the stick at almost the same velocity, he/she touched the first paper block at about **6** seconds from the beginning of each work and the second paper block at about **12** seconds.

## **Experiment Method (3/4)**

#### **Experiment** (1)

- Verification of control effectiveness
- The server output **the Position adjustment vector** from neural network and then sent the value back to System (called **NN**)
- Using Robot Position Control Using Force Information with 40 cm and 60 cm l<sub>opt</sub> value (called *l<sub>opt</sub>* 40 and *l<sub>opt</sub>* 60 )
- Not using any controls (called **NC**)
- The **average** and **maximum** values of the absolute force applied to the wooden stick were measured during each operation, and the averages of these values over the **10 trials** were calculated for each cases (referred to as **the average of average force** and **the average of maximum force.**



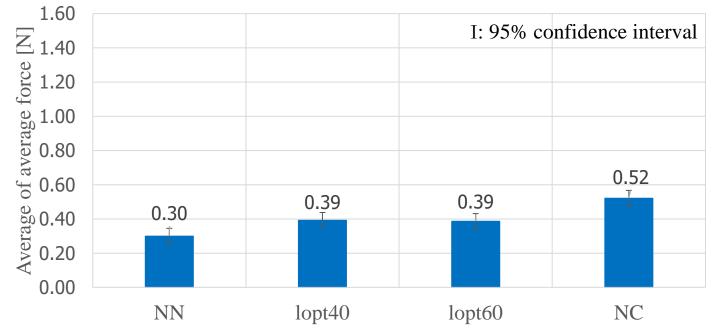
\*3 M. Carson et al., ACM SIGCOMM. 33 3, pp. 111-126, July 2003.

#### **Experiment (2)**

- Investigation of the influence of network delay
- Set the one-way constant delay (called the *additional delay*) for each packet transmitted between system and the server by using a network emulator (NIST Net \*3).
- The server output **the Position adjustment vector** from neural network and then sent the value back to System 2.
- The **average** and **maximum** values of the absolute force applied to the wooden stick were measured during each operation, and the averages of these values over the **10 trials** were calculated. (referred to as **the average of average force** and **the average of maximum force.**

# **Experimental Results (1/4)**

#### **Experiment (1)** Average of average force

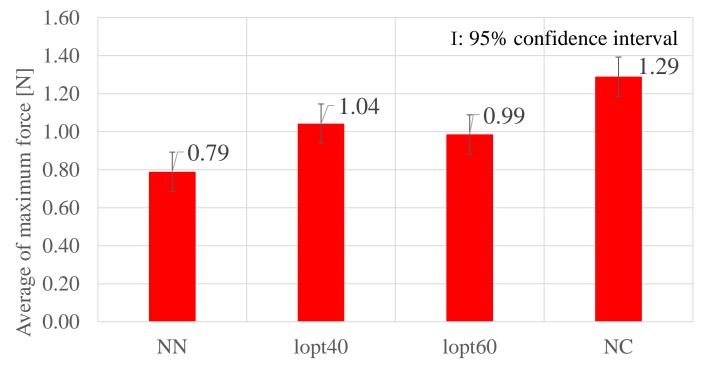


- > NN has the smallest average of average force.
- ▶  $l_{opt}$  40 yields nearly identical averages as  $l_{opt}$  60, both ranking the second smallest.

Control using the neural network is the most effective.

# **Experimental Results (2/4)**

#### **Experiment (1)** Average of maximum force

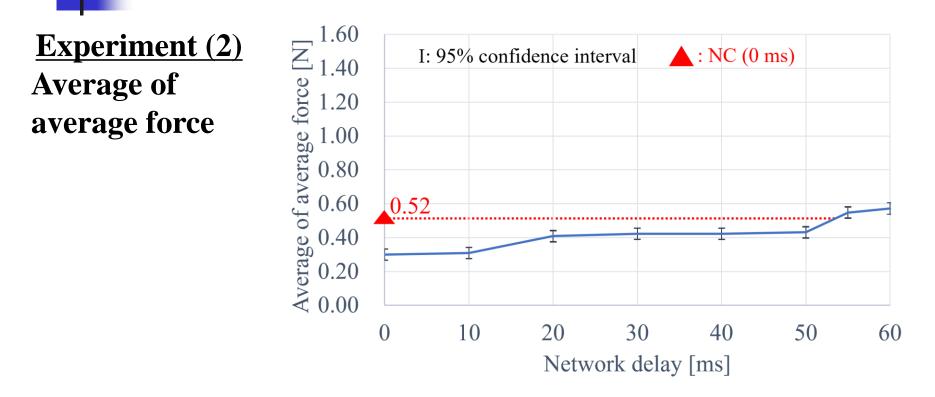


> NN has the smallest average of maximum force.

>  $l_{opt}$  60 has the second smallest, followed by  $l_{opt}$  40.

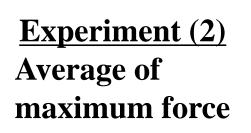
Control using the neural network is the most effective.

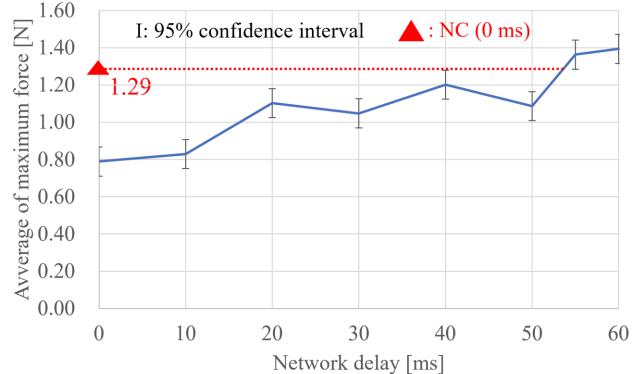
## **Experimental Results (3/4)**



- The average of average force increase as the additional delay becomes larger.
- The force applied to the wooden stick is reduced by robot position control until the additional delay of 55 ms.

## **Experimental Results (4/4)**





- The average of maximum force increase as the additional delay becomes larger.
- The force applied to the wooden stick is reduced by robot position control until the additional delay of 55 ms.

### Conclusion

- We investigated the effect of using a neural network at a server for one type of QoS control by experiment.
- We examined the influence of network delay.



The control using a neural network effectively reduces the force exerted on the wooden stick, when the network delay is **less than or equal to about 55 ms.** 

#### Future work

• We intend to extend the neural network at the server to other types of QoS control as our future research.